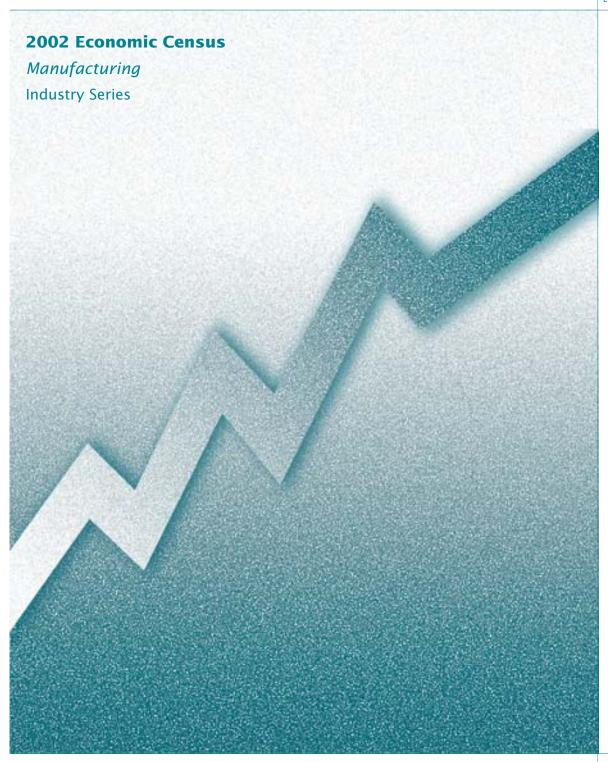
Concrete Block and Brick Manufacturing: 2002

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CONTENTS

	duction to the Economic Census	v ix
Table	es	
1. 2. 3. 4. 5. 6a. 6b. 7.	Historical Statistics for the Industry: 2002 and Earlier Years Industry Statistics for Selected States: 2002 Detailed Statistics by Industry: 2002 Industry Statistics by Employment Size: 2002 Industry Statistics by Primary Product Class Specialization: 2002 Products Statistics: 2002 and 1997 Product Class Shipments for Selected States: 2002 and 1997 Materials Consumed by Kind: 2002 and 1997	1 2 3 4 5 6
Appe	endixes	
A. B. C. D. E. F.	Explanation of Terms	A-1 B-1 C-1 F-1

-- Not applicable for this report.

Table 1. Historical Statistics for the Industry: 2002 and Earlier Years

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

		All estab- lish- ments ³	All employees		Production workers				Total	Total	Total capital
Industry and year ¹	Com- panies ²		Number ⁴	Payroll (\$1,000)	Number ⁴	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)		
327331, Concrete block and brick											
manufacturing2002	634	903	19 828	754 490	12 682	27 156	422 432	2 202 844	1 828 435	3 999 617	214 305
2001	N	N	21 616	761 831	13 960	31 145	431 121	2 029 043		3 931 051	151 518
2000	N	N.	22 556	785 470	14 170	31 734	450 833	2 146 596		4 043 911	215 668
1999	N	N	22 653	749 140	14 206	31 904	429 368	2 057 071	1 938 501	3 974 234	188 952
1998	N	N	19 602	636 918	12 486	26 451	344 081	1 751 508		3 454 680	178 335
1997	708	931	18 079	559 417	11 202	23 738	292 938	1 463 652	1 407 165	2 844 076	149 684

¹Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

²For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during the year.

⁴Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 2. Industry Statistics for Selected States: 2002

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by *, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

		All establishments ²		All employees		Pr	oduction wor	kers				
Industry and geographic area	E¹	Total	With 20 em- ploy- ees or more	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
327331, Concrete block and brick manufacturing												
United States. Arizona	2 1 - 3 3 - 1 2 - 1	903 30 15 45 6 79 29 32 21 18 38	349 16 5 22 2 30 8 15 7 8	19 828 755 304 1 303 106 1 811 647 821 358 306 775	754 490 26 262 8 202 52 719 4 057 72 338 23 219 36 581 14 984 8 008 33 108	12 682 527 176 876 58 1 300 472 506 157 167 518	27 156 1 073 305 1 955 103 2 917 1 001 1 092 358 349 1 165	422 432 14 624 3 522 32 162 1 724 46 765 15 254 18 855 6 002 4 196 19 457	2 202 844 96 798 24 712 132 853 8 921 261 435 44 209 115 619 42 780 28 547 91 353	1 828 435 89 065 16 947 119 974 10 035 175 554 35 706 77 193 36 972 27 036 64 472	3 999 617 183 825 38 625 251 066 18 804 434 936 78 979 191 437 78 373 54 359 155 435	214 305 7 309 4 562 11 504 856 17 920 6 365 7 571 3 066 2 149 14 056
Missouri New Jersey New York Ohio Oklahoma Pennsylvania Tennessee Texas Virginia Wisconsin	1 3 2 1 4 3 1 2 3 3	22 21 45 45 11 60 32 37 24 22	10 12 17 21 3 19 11 22 7 8	489 1 150 870 1 007 140 1 431 522 1 070 381 477	17 824 49 990 31 426 36 086 4 338 47 622 19 224 35 888 13 343 18 503	224 709 558 614 108 933 314 702 232 311	488 1 559 1 118 1 287 193 2 026 617 1 553 486 636	7 349 23 118 17 912 20 393 2 850 28 542 8 951 19 887 7 067 9 693	45 366 134 255 111 093 110 706 9 994 138 575 54 010 96 919 54 976 53 962	48 589 84 803 78 459 92 908 8 634 125 700 42 170 119 488 43 334 35 576	91 521 217 252 185 847 202 739 17 335 261 136 94 407 218 622 96 860 88 312	5 487 12 499 9 867 14 683 932 17 943 7 563 10 558 4 943 3 255

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Includes establishments with payroll at any time during the year.

³Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

Table 3. Detailed Statistics by Industry: 2002

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
327331, Concrete block and brick manufacturing	
Companies ¹ number	634
All establishments ²	903 554 331 18
All employees³ number. Total compensation \$1,000. Annual payroll \$1,000. Total fringe benefits \$1,000.	19 828 929 636 754 490 175 146
Production workers, average for year	12 682 12 220 12 804 12 926 12 637
Production worker hours	27 156 422 432
Total cost of materials	1 828 435 1 276 626 475 642 23 991 35 154 17 022
Quantity of electricity purchased for heat and power	514 231 D
Total value of shipments \$1,000. Primary products value of shipments \$1,000. Secondary products value of shipments \$1,000. Total miscellaneous receipts \$1,000. Value of resales \$1,000. Contract receipts \$1,000. Other miscellaneous receipts \$1,000.	3 999 617 3 090 859 235 177 673 581 644 175 18 772 10 634
Primary products specialization ratio percent. Value of primary products shipments made in all industries \$1,000. Value of primary products shipments made in this industry \$1,000. Value of primary products shipments made in other industries \$1,000.	93 3 335 852 3 090 859 244 993
Coverage ratiopercent	93
Value added	2 202 844
Total inventories, beginning of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	454 234 380 367 9 939 63 928
Total inventories, end of year \$1,000. Finished goods inventories \$1,000. Work-in-process inventories \$1,000. Materials and supplies inventories \$1,000.	489 054 410 921 11 047 67 086
Gross value of depreciable assets (acquisition costs) at beginning of year	2 178 715 214 305 49 624 164 681 31 462 12 966 120 253 105 928 2 287 092
Depreciation charges during year\$1,000	183 674
Total rental payments \$1,000 . Buildings and other structures \$1,000 . Machinery and equipment \$1,000 .	60 299 28 936 31 363
Total other expenses ⁴ \$1,000 . Response coverage ratio ⁵ percent . Repair and maintenance services of buildings and/or machinery ⁴ \$1,000 . Communications services ⁴ \$1,000 . Legal services ⁴ \$1,000 . Accounting, auditing, and bookkeeping services ⁴ \$1,000 . Advertising and promotional services ⁴ \$1,000 . Expensed computer hardware and supplies and purchased computer services ⁴ \$1,000 . Refuse removal (including hazardous waste) services ⁴ \$1,000 . Management consulting and administrative services ⁴ \$1,000 . Taxes and license fees ⁴ \$1,000 . All other expenses ⁴ \$1,000 .	314 183 73 64 660 7 400 3 256 3 349 16 600 2 884 3 798 7 072 13 767 191 395

¹For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.
2Includes establishments with payroll at any time during the year.
3Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.
4Based on Annual Survey of Manufactures (ASM) sample data.
5A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 4. Industry Statistics by Employment Size: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class			All emp	oloyees	Pr	oduction worke	rs		Total	Total	Total capital
		All estab- lish- ments ²	Number ³	Payroll (\$1,000)	Number ³	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
327331, Concrete block and brick manufacturing											
All establishments	2	903	19 828	754 490	12 682	27 156	422 432	2 202 844	1 828 435	3 999 617	214 305
1 to 4 employees. 5 to 9 employees. 10 to 19 employees. 20 to 49 employees 50 to 99 employees 100 to 249 employees 250 to 499 employees 500 to 999 employees 1,000 to 2,499 employees	8 1 1 1 2 -	192 119 243 253 78 18 - -	413 811 3 419 7 581 5 288 2 316 —	14 415 29 968 123 952 286 584 205 154 94 417 —	281 515 2 139 4 772 3 381 1 594 —	535 1 108 4 574 10 242 7 153 3 544 —	8 245 17 347 71 131 159 621 109 133 56 955 —	38 264 85 922 396 272 595 897 231 463 —	30 892 75 355 331 497 441 097 456 310 193 283	68 265 160 098 721 138 1 582 347 1 043 238 424 531 - -	5 026 11 822 36 361 94 877 51 380 14 839
2,500 employees or more Administrative records ⁴	9	188	- 544	10.770	363	731	11 202	40.001	40.450	- 01 410	- F 001
Auministrative records*	9	188	544	19 779	363	/31	11 202	49 261	42 156	91 416	5 361

¹Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

¹Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

⁴Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 5. Industry Statistics by Primary Product Class Specialization: 2002

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All	All employees		Pr	oduction work	ers		Total	Total	Total capital
		estab- lish- ments ¹	Number ²	Payroll (\$1,000)	Number ²	Hours (1,000)	Wages (\$1,000)	Value added (\$1,000)	cost of materials (\$1,000)	value of shipments (\$1,000)	expendi- tures (\$1,000)
327331	Concrete block and brick manufacturing	903	19 828	754 490	12 682	27 156	422 432	2 202 844	1 828 435	3 999 617	214 305
3273310	Concrete block and brick	903	19 828	754 490	12 682	27 156	422 432	2 202 844	1 828 435	3 999 617	214 305

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

¹Includes establishments with payroll at any time during the year.

²Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Products Statistics: 2002 and 1997 Table 6a.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

		Number of companies with		Product shipments		
Product code	Product	shipments of \$100,000 or more	Quantity of production for all purposes	Quantity	Value (\$1,000)	
327331	Concrete block and brick manufacturing	N N	X	X	3 335 852 2 392 435	
3273310	Concrete block and brick	N N	X	X	3 335 852 2 392 435	
32733101	Structural block, lightweight units (units made with concrete weighing less than 105 lb per cubic foot) (dry weight)	N N	X	X X	657 801 604 799	
3273310111	Structural block, lightweight units (units made with concrete weighing less than 105 lb per cubic foot) (dry weight)	209 271	X	S	657 801 604 799	
32733102	Structural block, mediumweight units (units made with concrete weighing at least 105 lb but less than 125 lb per					
3273310211	cubic foot) (dry weight)	N N	X	X	266 181 232 842	
	concrete weighing at least 105 lb but less than 125 lb per cubic foot) (dry weight)	82 117	X	S	266 181 232 842	
32733103	Structural block, normalweight units (units made with concrete weighing at least 125 lb per cubic foot) (dry weight)	N N	X	X	617 092 602 577	
3273310311	Structural block, normalweight units (units made with concrete weighing at least 125 lb per cubic foot) (dry					
32733104	weight)	248 312	X	S S	617 092 602 577	
	block, shadowal block, etc.)	N N	XX	X X	455 361 213 616	
3273310411	Decorative block (including screen block, split block, slump block, shadowal block, etc.)	174 158	X	X X	455 361 213 616	
32733105	Concrete pavers (including grid, interlocking, etc.)	N N	X	X X	436 924 170 621	
3273310511	Concrete pavers (including grid, interlocking, etc.)	96 83	X	X	436 924 170 621	
32733106	Concrete brick	N N	X X	X	118 900 110 609	
3273310611	Concrete brick	56 72	X	X	118 900 110 609	
3273310Y	Concrete block and brick, nsk, total	N N	X	X	783 593 457 371	
3273310YWW	Concrete block and brick, nsk, for nonadministrative-record establishments	N N	X	X	704 164 400 519	
3273310YWY	Concrete block and brick, nsk, for administrative-record establishments	N N	×	X	79 429 56 852	
	1997	IN IN	^	^	30 832	

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

Table 6b. Product Class Shipments for Selected States: 2002 and 1997

[Not applicable for this report.]

Table 7. Materials Consumed by Kind: 2002 and 1997

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
327331	Concrete block and brick manufacturing		
00900001	Total materials	X	1 276 626
32731005	1997 Portland and blended cements	X	950 083 305 162
32732000	Ready-mixed concrete	X X X	N 13 071 26 116
32700012	Other stone, clay, glass, and concrete products (excluding portland and blended cements and ready-mixed concrete)	X	67 142 N
21231003	Crushed and broken stone (including cement rock, limestone, etc.)	X	97 059
21232002	Sand and gravel. 1997 2002	X X X	57 410 166 144 N
21230007	Other mining and quarrying of nonmetallic minerals (excluding fuels)	X	38 067
33120053	Steel wire strand, bars, and rods, high strength, stress relieved	X	25 219 1 426
33120093	Welded steel wire concrete reinforcing mesh	X X X	2 342 1 559 1 565
33120009	Steel concrete reinforcing bars	×	1 329
33120055	Other steel shapes and forms (excluding castings, forgings, and fabricated metal products)	X	763 6 244
331000AJ	Nonferrous metal shapes and forms (excluding castings, forgings, and fabricated metal	X	2 722
	products)	X	5 094 1 262
00970099	All other materials and components, parts, containers, and supplies	××	182 375 N
00971000	Materials, ingredients, containers, and supplies, nsk	x x	391 954 299 240

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.